

K1

TPM CIRCLE NO: 2
 TPM CIRCLE NAME: Joshile
 DEPT: Manufacturing Engineering

ACTIVITY
 LOSS NO. / STEP
 RESULT AREA

KK	QM	PM	JH	SHE	OT	DM	E&T
P	Q	DEF:-A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL: A627 CELL NAME: Tensioner Assy. MACHINE / STAGE: Paint Printing/Assembly OPERATION: Traceability Marking

KAIZEN THEME: To Prevent May Happen Customer Complaint of A627 Tensioner Assy.

WIDELY/DEEPLY:

PRESENT STATUS : May chance of customer complaint due to wrong location of Traceability Marking on component

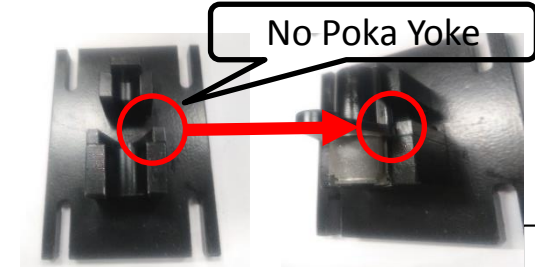
IDEA: Yoke

COUNTERMEASURE : Provided the Poka Yoke Pin to avoid wrong loading of component & now there is no chance of wrong location of Traceability Marking on component .

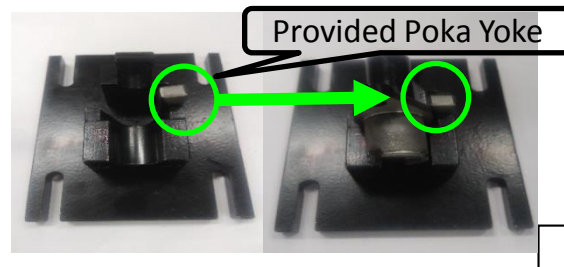
BENCHMARK	O1 Nos
TARGET	Zero
KAIZEN START	10.10.17
KAIZEN FINISH	15.10.17

TEAM MEMBERS:
 N.S.Pujari.
 Mr. Murali

- BENEFITS:**
- 1) Prevent May happen In house rejection
 - 2) Prevent May Happen Customer complaint



BEFORE

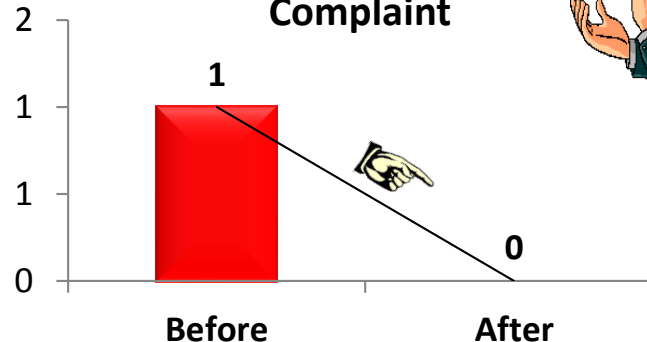


AFTER

WHY - WHY ANALYSIS :-

- Why1:** May chance of customer complaint due to wrong date code location.
- Why2:** Chance of component wrong loading.
- Why3:** Poka

RESULT:- May happen Customer Complaint



By luck there is No Customer Complaint	Prevent May happen Customer Complaint by improvement
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KAIZEN SUSTENANCE

- WHAT TO DO :** - Fixture Drawing to be change
HOW TO DO : One Time Action ...
FREQUENCY : -----

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS

There is No Scope In P14 Shared Improvement to other Plant for HD

REGISTRATION NO. & DATE: 1892 & 31.10.2017

REGISTERED BY: Mr. Manash KP

MANAGER'S SIGN: Mr. N.S.Pujari